The MasterSeal® 501 waterproofing system ensures a total and permanent solution to water leakage, ingress, or seepage in concrete structures or any cementitious substrate. The formation and development of insoluble crystals into water bearing capillaries and interstices effectively blocks the further passage of water.

Supplied as a powder and mixed to a slurry consistency with potable water. MasterSeal® 501 is applied directly to concrete, blockwork or cement renders in areas where general waterproofing is required. In powder form, the product may be used as a dry shake on horizontal construction joints.

**ADVANTAGES**
- Provides total and permanent waterproofing properties by becoming an integral part of the structure to which it is applied. Active ingredients will not delaminate, peel off or wear away.
- Protects concrete and reinforcement against corrosive waterborne substances.
- Crystalline action is reactivated by contact with water providing permanent and continuous protection.
- Effective against both positive and negative water pressure.

**TYPICAL APPLICATIONS**
- **WATER RETAINING**
  - Water tanks / towers
  - Reservoirs
  - Water treatment work
  - Dams
  - Canals
  - Harbours
  - Concrete pipes
- **WATER EXCLUDING**
  - Basements
  - Tunnels
  - Foundations
  - Retaining walls
  - Lift shafts
  - Construction joints
  - Inspection Pits
  - Sea defence walls
  - Bridge decks
  - Jetties
  - Pontoon

**COMPOSITION**
MasterSeal® 501 consists of a blend of moisture activated chemicals, high grade silica aggregates and selected cements.

**ACTION**
Moisture and free lime present in the substrate react with the active chemicals in MasterSeal® 501 to create a continuous barrier of insoluble crystals. The crystal formation will penetrate deep into the capillary structure of the concrete, blocking capillaries and interstices from the passage of water, whilst permitting the transmission of air and water vapour, enabling the structure to breathe.
Rate and penetration of crystalline development varies with the density and surface absorption of the concrete, but the crystals will penetrate to the depth to which water is present.

**PACKAGING**
MasterSeal® 501 is supplied in 25kg bags.

MasterSeal® 501 is equally effective against both negative and positive water or osmotic pressure and can be applied to the internal or external surface. Wherever possible however, MasterSeal 501 should be applied to the surface with which the water is in direct contact. This will result in an accelerated rate of penetration and crystallisation into the concrete structure. After the crystallisation process has successfully waterproofed the structure, the MasterSeal 501 active chemicals remain dormant in the concrete. Any later contact with water will reactivate the sealing process.

**DIRECTION FOR USE**
New Construction:
The vast majority of leaking water retaining (or excluding) structures constructed of sound dense concrete, leak only at construction or day work joints. Costly remedial work can be avoided by the use of MasterSeal® 501 as a dry shake onto the horizontal surfaces of joints or as a slurry application on vertical surfaces.
In conditions of high water table MasterSeal® 501 may be applied as a slurry or dry shake over blinding concrete immediately prior to casting the slab. This sandwich system will prevent ingress of ground water preventing deterioration, and dampness or flooding. Foundations should be treated on the external face wherever possible, as should the face of construction joints. MasterSeal 501 can be applied immediately after the formwork has been removed, as the water curing process required for MasterSeal 501 will also ensure full hydration of the concrete. If the treatment is to be exposed and an aesthetically pleasing finish is required, the MasterSeal® 501 after curing, should receive a sand/cement render on which to apply the desired finish.

**Existing structures**
Structures subject to water leakage or ingress, must be carefully inspected to determine the cause. Any water present should be cleared away so that a thorough survey can be conducted. Static cracks over 1mm must be chased out, dampened down and repaired with MasterSeal® 590. Dynamic cracks should be sealed by injection with MasterSeal® 901 or MasterSeal® 920.

**SURFACE PREPARATION**
In common with all surface treatments to concrete, the quality of substrate preparation directly affects the performance system. Surfaces to be treated must be free from dust, oil, grease, paint, residual curing compound, mould oil or any previous surface treatment that will impair adhesion of the MasterSeal® 501 treatment, or inhibit penetration of the chemicals or water into the surface. These include polymer modified renders and those substrates treated with silicon or silane water repellents. Remove any laitance and provide an open pored, slightly rough surface sufficient to act as a mechanical key, essential for adequate adhesion of the MasterSeal 501 treatment. Light sand / grit blasting of the concrete surface is the preferred method of surface preparation.

Areas of weak or honeycombed concrete must be repaired. Hollow, debonding renders must be removed and made good.

Surfaces to be treated if not already wet, should be saturated for a period of 24 hours before first applications. MasterSeal® 501 system technology requires the presence of water for the active chemicals to migrate into the concrete. Crystalline development will usually extend to the depth of water penetration.

**MIXING**
Always add water to MasterSeal® 501 – not in reverse order. Mix 1 part of water to 2.25–2.5 parts of MasterSeal® powder by volume. Mix only sufficient MasterSeal® that can be used in 20 minutes.

**APPLICATION**
MasterSeal® 501 mixes are applied by brush or spray onto the dampened substrate. Apply the material in 2 coats at right angles, the second coat whilst the first is firm, but ‘green’ – usually 3-4 hours after first coat (dependant on temperature).

**PLUGGING LEAKS**
Leaks and holes drilled to relieve water pressure may be sealed permanently using MasterSeal® 590. To plug leaks under pressure, chase out the area of the leak until water flow is free and insert a length of plastic hose. Seal around the plastic hose with plugging compound as above. Clean the cavity with mortar and allow to cure. When surrounding waterproofing is complete, withdraw the hose and plug the hole with plugging compound as above, using a gloved thumb to hold it in place until set (+/- 1 minute). When the mortar has set, complete the waterproofing, lapping slurry coats of MasterSeal® 501 onto the concrete surrounding the hole. Holes under low pressure can be similarly sealed, but pipe insertion and MasterSeal® 590 technical datasheet prior to use.

**CURING**
MasterSeal® 501 must be prevented from drying out too rapidly and be kept continuously damp for 5-7 days. Mist spraying with water and covering with polythene is effective when drying out would otherwise take place. Curing compounds are unsuitable for use with MasterSeal 501 system technology. Protect from weathering, sun, frost and wind.
**MasterSeal® 501**

Tanks and other water retaining structures may be filled 24 hours after final **MasterSeal® 501** application as crystal growth is accelerated by water pressure.

### COVERAGE

- **Two coat slurry application:**
  - **MasterSeal® 501:** 1kg per m² per coat.

- **Dry shake application:**
  - **UNMIXED MasterSeal® 501:** 1kg per m².

### EQUIPMENT CARE

Clean tools and equipment immediately after use. Use of plastic or rubber containers is recommended.

### SPECIFICATION CLAUSE

**MasterSeal® 501 System Crystalline Waterproofing**

All areas indicated shall be waterproofed by the **MasterSeal® 501** system as manufactured by BASF or similar approved, to the following specification:

### COMPOSITION

Premixed powders consisting of selected Portland cement blended with a activating chemicals and high grade quartz.

### COLOUR

Powder – Grey

### SHELF LIFE

Shelf life is 12 months from date of manufacture when stored in undamaged, unopened packaging.

### STORAGE

Store out of direct sunlight, clear of the ground on pallets protected from rainfall. Avoid excessive compaction.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult BASF's Technical Services Department.

### SAFETY PRECAUTIONS

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek immediate medical attention. Reseal containers after use.

**MasterSeal® 501** should be handled to minimise dust formation during mixing. Use a light mask if excessive dust is unavoidable. For further information refer to the material safety datasheet.

### NOTE

Technical Support, where provided, does not constitute supervisory responsibility. For additional information contact your local BASF representative. BASF shall not be liable for technical advice provided.

BASF reserves the right to have the true cause of any difficulty determined by accepted test methods. Undertaking such tests is not, and shall not be deemed to be, an admission of liability or an assumption of any risk, loss, damage or liability.

### QUALITY AND RESPONSIBLE CARE

All products originating from BASF Construction Chemicals South Africa are manufactured under a management system independently certified to conform to the requirements of the quality (ISO 9001), environmental and occupational health & safety standards.

* Properties listed are based on laboratory controlled tests.

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